



SINGLE SEAL - QUICK START GUIDE



**READ COMPLETELY
BEFORE INSTALLATION**

STEP 1.

Tighten* seal gland to pump using a star pattern on gland nuts (not shown).

STEP 2.

Tighten* seal cup point set screws to shaft.

**See seal drawing for recommended torques.*

STEP 3.

Remove setting clips from seal. Save these for future use or impeller adjustment.

STEP 4.

“F” PLUGS: PORTS [1] AND [4]

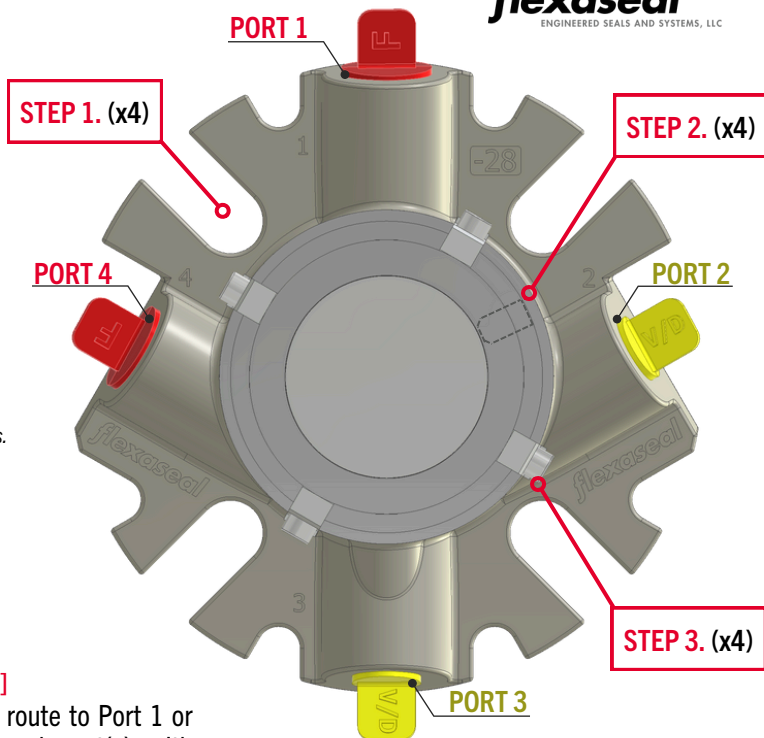
For Process Side FLUSH Plans route to Port 1 or alternately Port 4. Plug unused port(s) with provided NPT plugs and thread sealant (not tape).

Typical API 682 Plans: 11, 12, 13, 14, 21, 23, 32

“V/D” PLUGS: PORTS [2] AND [3]

For Atmosphere Side QUENCH Plans route to Port 2 and DRAIN to Port 3. Plug unused port(s) with provided NPT plugs and thread sealant (not tape).

Typical API 682 Plans: 62, 65



QUESTIONS?

CALL 1-800-426-3594

24 / 7 SUPPORT