



DUAL SEAL - QUICK START GUIDE



**READ COMPLETELY
BEFORE INSTALLATION**

STEP 1.

Tighten* seal gland to pump using a star pattern on gland nuts (not shown).

STEP 2.

Tighten* seal cup point set screws to shaft.

**See seal drawing for recommended torques.*

STEP 3.

Remove setting clips from seal. Save these for future use or impeller adjustment.

STEP 4.

PREFERRED BUFFER/BARRIER: PORTS [1] & [3]

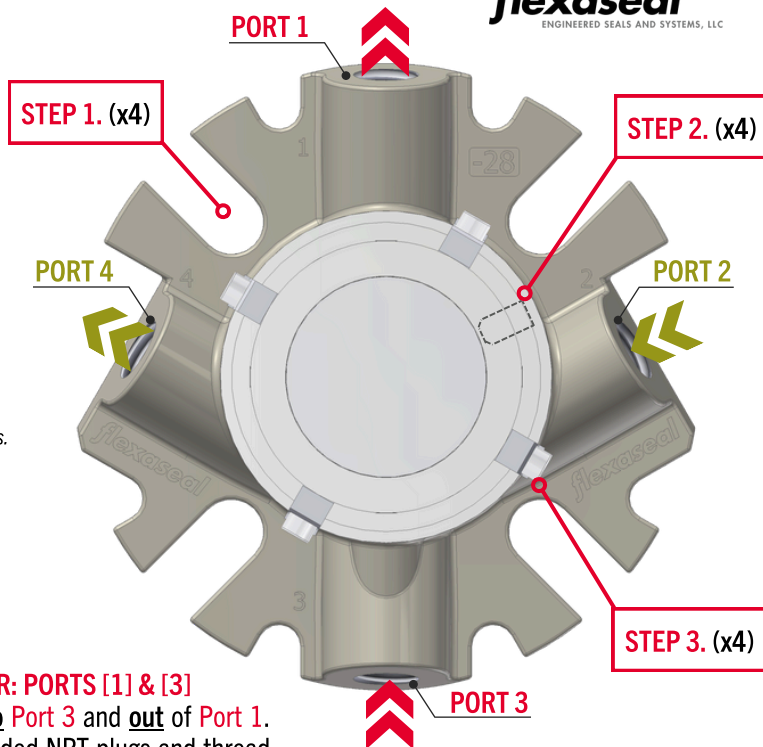
Route Buffer/Barrier Plans into Port 3 and out of Port 1. Plug unused port(s) with provided NPT plugs and thread sealant (not tape).

Typical API 682 Plans: 52, 53A/B/C, 54

CLOCKWISE ROT. BUFFER/BARRIER: PORTS [2] & [4]

For equipment rotating clockwise, you may route buffer/barrier fluid into Port 2 and out of Port 4. Plug unused port(s) with provided NPT plugs and thread sealant (not tape).

Typical API 682 Plans: 52, 53A/B/C, 54



QUESTIONS?

CALL 1-800-426-3594

24 / 7 SUPPORT