

FOR HEAT TRANSFER FLUID AND OTHER MODERATE HIGH TEMPERATURE APPLICATIONS

The Flexaseal Style RBHT was specifically designed to offer unmatched performance for mid-range high-temperature applications. This economically-priced seal is ideal for controlling processes that involve heat transfer fluids, but can be used effectively for any application in the 400°F to 575°F operating range.

FEATURES & BENEFITS

- Cost-effective: The standard RBHT design utilizes the cartridge sleeve and gland common to our RB seal. This allows the RBHT to be an economically priced option to a fully designed high temperature cartridge seal.
- The RBHT is shorter in both outer seal dimension (OD) and in length (axially) to fit into equipment and stuffing boxes where a full high temperature design can not be installed.
- The RBHT design incorporates O-rings as the secondary sealing option which enables seal fitment in applications where there isn't space for grafoils to operate.



Shown: Standard RBHT design

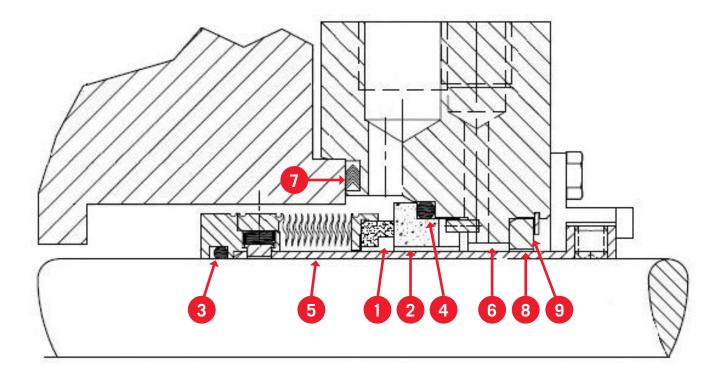
MATERIALS OF CONSTRUCTION

Faces	Antimony Impregnated Carbon, Nickel-Bound Tungsten Carbide, Sintered Silicon Carbide
Welded Bellows	AM350 Heat-treated Alloy 718 Heat-treated
Gland Bushing	Bronze, Carbon
Standard Metallurgy	316 Stainless Steel with low-expansion Alloy 42 retainer
	Other material options available. Please consult Flexaseal.

OPERATING PARAMETERS

Max Temp	575°F (302°C)
Max Pressure	300 psi (20 bar)
Max Speed	4,500 SFPM (22m/sec)

^{*} NOTE: Max Temperature / pressure / speed indicate operating extremes independently and do not imply the seal will function at these extremes at the same time. Contact Flexaseal if in doubt.



- 1. Rotary Head Assembly: Alloy 42 retainer and AM350 heattreated bellows are compatible with high temperatures. Antimony impregnated carbon insert available for increased thermal conductivity. Hard face combinations also available for abrasive media.
- 2. Mating Ring: Available in sintered silicon carbide or nicklebound tungsten carbide. RBHTX options also include: L-shaped or floating mating ring for better seal face alignment.
- 3. + 4. High Temperature-Compatible Elastomers: FFKM elastomer material options rated for operating temperatures up to 620°F/326°C

- 5. Cartridge Sleeve: The RBHT utilizes a standard Style RB sleeve which reduces the overall seal cost. The RBHTX option may incorporate additional design features as needed for specific operating conditions.
- **6. Gland with 7. Gland Gasket:** Gland is supplied with flush, vent, and drain connections. RBHTX options also include: A piloted gland for seal gland centering and a metal-to-metal gland gasket to avoid the risk of secondary seal extrusion.
- 8. Throttle Brushing with 9. Retaining Ring: The throttle bushing provides additional fluid control during operation and is positively retained to allow for the best functionality with commonly-used API Flush Plans 62 and 65. API 682 Plan 62 requires a throttle bushing to be part of the seal design.

