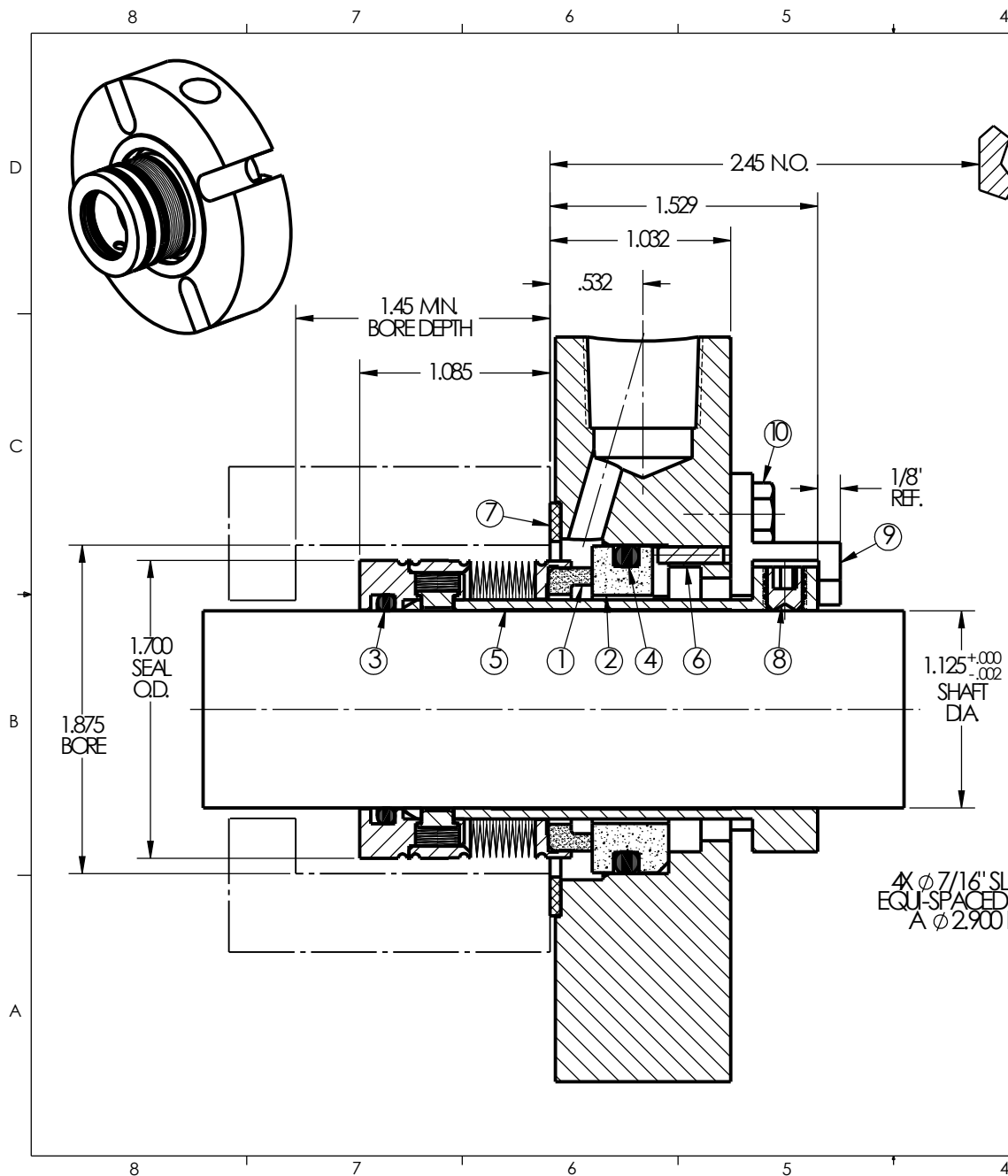


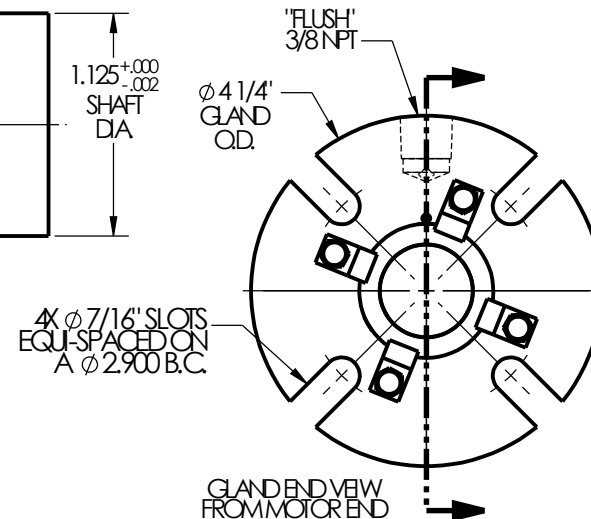


ITEM NO.	PART NUMBER	DESCRIPTION	Material	QTY.
* 1	FS18012-18	ROTATING BELLOWS ASSEMBLY	CARBON/316/HAST C/17-7 PH	1
* 2	FS11373-H02-20	MATING RING	SILICON CARBIDE	1
* 3	FS568-VT-122	O-RING	VTGN	1
* 4	FS568-VT-223	O-RING	VTGN	1
5	FS18647-R01-18	SLEEVE	316 S.S.	1
6	FS14153-R01-20	GLAND	316 S.S.	1
* 7	GG8000-20	GLAND GASKET	TEFLON	1
* 8	1/4-20 X 1/4 LG.	CUP POINT SET SCREW	316 S.S.	3
* 9	FS17874	SETTING CLIP	POWDERED METAL	4
* 10	#10-24 X 3/8 LG.	HEX HEAD CAP SCREW	ZINC PLATED STEEL	4

(*) RECOMMENDED SPARE PARTS

NOTE:

1. PUMP MOTOR MUST BE REMOVED TO INSTALL SEAL.
2. AFTER TIGHTENING BOLTS, TIGHTEN ITEM #8 CUP POINT SET SCREW, ALTERNATELY UNTIL THEY ARE SECURE.
3. REMOVE ITEMS #10 & #9, HEX HEAD CAP SCREW AND SETTING CLIPS.



SEAL CODE:	18RBX1-11C2IS2
JOB#:	S113930
DRAWN BY:	B.P.
DATE:	9/29/09

P.O. Box 184 / 1 Jackson St. Essex Jct., VT 05453 (802) 878-8307	
CUSTOMER:	
LOCATION:	
PRODUCT:	
TEMPERATURE:	SPEED:
PRESSURE:	
TITLE:	SIZE:
STYLE RBX1 ROTATING BELLOWS CARTRIDGE SEAL WITH FLUSH GLAND FOR ARMSTRONG MODEL 4300 PUMP	1 1/8
DWG. NO.	REV:
B FS55426	

SHEET 1